PENDING CLAIMS

Application No. Not yet assigned (Continuation of Application No. 10/203,018
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114. A method of making a mascara comprising including in said mascara:

- (i) at least one inert filler;
- (ii) at least one polymer chosen from polymers of following formula (I):

in which n denotes a number of amide units, such that the number of ester groups represents from 10% to 50% of the total number of ester and amide groups; R¹ is, in each case, independently an alkyl or alkenyl group having at least 4 carbon atoms; R² independently represents, in each case, a C₄ to C₄₂ hydrocarbonaceous group, provided that 50% of the R² groups represent a C₃₀ to C₄₂ hydrocarbonaceous group; R³ independently represents, in each case, an organic group provided with at least 2 carbon atoms, with hydrogen atoms and optionally with one or more oxygen or nitrogen atoms; and R⁴ independently represents, in each case, a hydrogen atom, a C₁ to C₁₀ alkyl group or a direct bond to R³ or another R⁴, so that the nitrogen atom to which both R³ and R⁴ are bonded forms part of a heterocyclic structure defined by R⁴-N-R³, with at least 50% of the R⁴ groups representing a hydrogen atom;

(iii) water;

- (iv) at least one coloring agent; and
- (ii) at least one preservative.
- 115. The method of making a mascara according to claim 114, wherein the at least one inert filler is chosen from at least one of kaolin and PTFE.
- 116. The method of making a mascara according to claim 114, further comprising including silica.
- 117. The method of making a mascara according to claim 114, further comprising including at least one volatile solvent.
- 118. The method of making a mascara according to claim 117, wherein said at least one volatile solvent is chosen from isododecane.
- 119. The method of making a mascara according to claim 114, further comprising including at least one neutralizing agent.
- 120. The method of making a mascara according to claim 114, further comprising including at least one vinylpyrrolidone polymer.
- 121. The method of making a mascara according to claim 114, further comprising including a liquid fatty phase structured by said at least one polymer.

- 122. A method of making a mascara comprising including in said mascara:
- (i) at least one inert filler;
- (ii) at least one polymer chosen from ethylenediamine/stearyl dimer tallate copolymer;
- (iii) water;
- (iv) at least one coloring agent; and
- (v) at least one preservative.
- 123. The method of making a mascara according to claim 122, wherein the at least one inert filler is chosen from at least one of kaolin and PTFE.
- 124. The method of making a mascara according to claim 122, further comprising including silica.
- 125. The method of making a mascara according to claim 122, further comprising including at least one volatile solvent.
- 126. The method of making a mascara according to claim 125, wherein said at least one volatile solvent is chosen from isododecane.
- 127. The method of making a mascara according to claim 122, further comprising including at least one neutralizing agent.

- 128. The method of making a mascara according to claim 122, further comprising including at least one vinylpyrrolidone polymer.
- 129. The method of making a mascara according to claim 122, further comprising including a liquid fatty phase structured by said at least one polymer.
 - 130. A method of making a mascara comprising mixing:
 - (i) at least one inert filler;
 - (ii) at least one polymer chosen from polymers of following formula (I):

in which n denotes a number of amide units, such that the number of ester groups represents from 10% to 50% of the total number of ester and amide groups; R^1 is, in each case, independently an alkyl or alkenyl group having at least 4 carbon atoms; R^2 independently represents, in each case, a C_4 to C_{42} hydrocarbonaceous group, provided that 50% of the R^2 groups represent a C_{30} to C_{42} hydrocarbonaceous group; R^3 independently represents, in each case, an organic group provided with at least 2 carbon atoms, with hydrogen atoms and optionally with one or more oxygen or nitrogen atoms; and R^4 independently represents, in each case, a hydrogen atom, a C_1 to C_{10}

alkyl group or a direct bond to R³ or another R⁴, so that the nitrogen atom to which both R³ and R⁴ are bonded forms part of a heterocyclic structure defined by R⁴-N-R³, with at least 50% of the R⁴ groups representing a hydrogen atom;

- (iii) water;
- (iv) at least one coloring agent; and
- (iii) at least one preservative.
- 131. The method of making a mascara according to claim 130, wherein the at least one inert filler is chosen from at least one of kaolin and PTFE.
- 132. The method of making a mascara according to claim 130, further comprising mixing silica.
- 133. The method of making a mascara according to claim 130, further comprising mixing at least one volatile solvent.
- 134. The method of making a mascara according to claim 133, wherein said at least one volatile solvent is chosen from isododecane.
- 135. The method of making a mascara according to claim 130, further comprising mixing at least one neutralizing agent.

- 136. The method of making a mascara according to claim 130, further comprising mixing at least one vinylpyrrolidone polymer.
- 137. The method of making a mascara according to claim 130, further comprising mixing a liquid fatty phase structured by said at least one polymer.
 - 138. A method of making a mascara comprising mixing:
 - (i) at least one inert filler;
 - (ii) at least one polymer chosen from ethylenediamine/stearyl dimer tallate copolymer;
 - (iii) water;
 - (iv) at least one coloring agent; and
 - (iv) at least one preservative.
- 139. The method of making a mascara according to claim 138, wherein the at least one inert filler is chosen from at least one of kaolin and PTFE.
- 140. The method of making a mascara according to claim 138, further comprising mixing silica.
- 141. The method of making a mascara according to claim 138, further comprising mixing at least one volatile solvent.

- 142. The method of making a mascara according to claim 141, wherein said at least one volatile solvent is chosen from isododecane.
- 143 The method of making a mascara according to claim 138, further comprising mixing at least one neutralizing agent.
- 144. The method of making a mascara according to claim 138, further comprising mixing at least one vinylpyrrolidone polymer.
- 145. The method of making a mascara according to claim 138, further comprising mixing a liquid fatty phase structured by said at least one polymer.